

ENGINEERING CHANGE NOTICE

DART AEROSPACE LTD

Date: 08.05.26	Job No.:	ADR Yes/No: N	ADR Date:	ECN #: 1197
Product No.: D412-630		Created By: <i>[Signature]</i>	Approved By: <i>[Signature]</i>	
Product Name: Heli Access Steps		Checked By: <i>[Signature]</i>	General Manager Approval:	

Distribution	Reqd	Resp	Received
Production Manager	Y	LL	<i>[Signature]</i> 08.05.20
Production Engineering Coord			
Director Quality Assurance			
Customer Order Processing			

Distribution	Reqd	Resp	Received
Customer Technical Support	Y	DS	<i>[Signature]</i> 08.05.29
Marketing	Y	SW	<i>[Signature]</i> 08.05.28
Production Document Control	Y	JLD	<i>[Signature]</i> 08.5.28

Reason for Change:
Revised to add the 210 model

Documents Affected:
Release FAA STC SR00595NY dated 08-05-20

#	Engineering Actions	Reqd	Resp	Notes	Complete
1	Required Documents/Drawings Under Review	Y	KJ		08.05.28 <i>[Signature]</i>
2	Update Blue/Pink/DSI Folder and Electronic Files	Y	KJ/PH		08.05.28 <i>[Signature]</i>
3	Update D-Part/M-Drawing/DSI/DEO Master Binders	N			
4	Update Grey Project Binder	Y	KJ		08.05.28 <i>[Signature]</i>
5	Move Electronic Files	N			
6	Update Master Document List (MDL)	N			
7	Update Document Record (DR)	N			
8	Create/Update Change Record Form	N			
9	Create/Update PPP's	N			
10	Update Controlled PDF Files	N			
11	Notify TC/FAA of Change	N			
12	Update QSI 021 and/or STC Approval List	Y	KJ		08.05.28 <i>[Signature]</i>
13	Update Product Development Summary	Y	KJ		08.05.28 <i>[Signature]</i>
14	Update Accpac Database	Y	KJ		08.05.28 <i>[Signature]</i>
15	Update Access (ARC) Database	Y	KJ		08.05.28 <i>[Signature]</i>
16	Update/Verify ARC	Y	KJ/PH		08.05.28 <i>[Signature]</i>
17	Update Paperwork Kits in Production	Y	JLD	SEE BELOW	See ATTACHED
18	Update Qpulse/Laminated Dwgs	N			
19	Update Product Compatibility Matrix	N			
20	Create Eurocopter Form (FEE)	N			
21					

#	Production Actions	Reqd	Resp	Notes	Complete
22	Create/Update Coss IPP/BOM	N			
23	Update FAI Sheets	N			
24	Create/Update CNC Programs	N			
25	Create/Update Tooling	N			
26	Red Tag Stock (Specify)	N			
27	Rework/Scrap Current Production and/or Stock	N			
28	Update Paperwork Kits in Stock	Y	JLD/LL	SEE BELOW (SEE ITEM 17 TOO)	See ATTACHED
29	Create/Update MPP	N			
30					

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
31	Notify Previous Customers	N			
32	Notify Eurocopter France	N			
33					

Description / Action:

D412-630-011G (1 IN STOCK, 0 IN PROD), D412-630-012 (1 IN STOCK, 0 IN PROD), D412-630-012G (1 IN STOCK, 0 IN PROD)
D412-630-031 (2 IN STOCK, 2 IN PROD, B38768), D412-630-032 (1 IN STOCK, 2 IN PROD, B38769), D412-630-033 (5 IN STOCK, 0 IN PROD)
D412-630-034 (5 IN STOCK, 0 IN PROD), D412-630-111 (2 IN STOCK, 0 IN PROD), D412-630-112 (2 IN STOCK, 0 IN PROD)

ENGINEERING CHANGE NOTICE

DART AEROSPACE LTD

MPP

Date: 08.05.26	Job No.:	ADR Yes/No: N	ADR Date:	ECN #: 1197
Product No.: D412-630		Created By: <i>HA</i>	Approved By: <i>MPP</i>	
Product Name: Heli Access Steps		Checked By:	General Manager Approval:	

Distribution	Reqd	Resp	Received
Production Manager	Y	LL	J
Production Engineering Coord			
Director Quality Assurance			
Customer Order Processing			

Distribution	Reqd	Resp	Received
Customer Technical Support	Y	DS	
Marketing	Y	SW	
Production Document Control	Y	JLD	

Reason for Change:
Revised to add the 210 model

Documents Affected:
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4	Update Grey Project Binder	Y	KJ		08.05.28 <i>HA</i>
5	Move Electronic Files	N			
6	Update Master Document List (MDL)	N			
7	Update Document Record (DR)	N			
8	Create/Update Change Record Form	N			
9	Create/Update PPP's	N			
10	Update Controlled PDF Files	N			
11	Notify TC/FAA of Change	N			
12	Update QSI 021 and/or STC Approval List	Y	KJ		08.05.28 <i>HA</i>
13	Update Product Development Summary	Y	KJ		08.05.28 <i>HA</i>
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16	Update/Verify ARC	Y	KJ/PH		08.05.28 <i>HA</i>
17	Update Paperwork Kits in Production	Y	JLD	SEE BELOW	08.05.28 <i>HA</i>
18	Update Qpulse/Laminated Dwgs	N			
19	Update Product Compatability Matrix	N			
20	Create Eurocopter Form (FEE)	N			
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#	Production Actions	Reqd	Resp	Notes	Complete
22	Create/Update Coss IPP/BOM	N			
23	Update FAI Sheets	N			
24	Create/Update CNC Programs	N			
25	Create/Update Tooling	N			
26	Red Tag Stock (Specify)	N			
27	Rework/Scrap Current Production and/or Stock	N			
28	Update Paperwork Kits in Stock	Y	JLD/LL	SEE BELOW (SEE ITEM 17 TOO) <i>MF</i>	08/5/29
29	Create/Update MPP	N		<i>339533</i>	
30					

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28	Update Paperwork Kits in Stock	Y	JLD/LL	SEE BELOW (SEE ITEM 17 TOO)	JLD 08.05.28 <i>HA</i>
29	Create/Update MPP	N			
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D412-630-034 (5 IN STOCK, 0 IN PROD), D412-630-111 (2 IN STOCK, 0 IN PROD), D412-630-112 (2 IN STOCK, 0 IN PROD)

See the Side for B #'s SW

D412-630-011 G 1x B 34654

D412-630-012 1x B 36096

D412-630-012 G 1x 34657

D412-630-031 2x 35819

D412-630-032 1x 35820

D412-630-033 1x 33998, 1x 35797, 3x 36496

D412-630-034 1x 33999, 1x 35798, 3x 36498

D412-630-111 2x 15054

D412-630-112 2x 15055

in production wk 17. co-pilot step

D412-630-031 2x 38768 LM

D412-630-032 2x 38769 RM